

slip 28/01

Dart Aerospace Ltd.

Date: Tuesday, 20/01/2009 2:31:52 PM
User: Linda Lacelle

Process Sheet

split

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 44953 -2
Estimate Number : 13737
P.O. Number :
This Issue : 20/01/2009 S.O. No. :
Prsht Rev. : NC
First Issue : 11 Type : SMALL /MED FAB
Previous Run :
Written By :
Checked & Approved By :
Comment : Est Rev:A 09-01-19 as per prelim issue DD verified by:ec

Drawing Name : MOUNT
Part Number : D3866043
Drawing Number : D3866 PRELIM
Project Number : N/A
Drawing Revision : PRELIM
Material :
Due Date : 26/01/2009
Qty: 2 Um: Each

POSTING RECALL

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D38663 Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Plate

batch: B44954

Sb 09/01/27 (2)

2.0 D38683 Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

batch: B44955

Sb 09/01/27 (2)

3.0 D38685 Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

batch: B44956

Sb 09/01/27 (2)

4.0 MS20426AD36 Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Rivet

batch: M105055 M4179

Sb 09/01/27 (2)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- assemble as per dwg D3866

FF 09/01/27 (1)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNT

Job Number: 44953

Part Number: D3866043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL**

09.01.27 (2x)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart P/N and B/N using a permanent fine point marker, then Stock

Location:

PPP 44965

SS

09/01/28

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/17

Job Completion



u 09.01.28

POSITIVE RECALL

EFFECTIVE

09.01.20

AUTH

u

RELEASED

DATE

09.02.17



-043 MOUNT

PRELIMINARY ISSUE
29/01/13

44953

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3866	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		MOUNT	NTS
DATE	09.01.13	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -043
1	D3866-3	MOUNT	1
2	D3868-3	SPACER	1
3	D3868-5	SPACER	1
4	MS20426AD3-6	RIVET	4

D

C

B

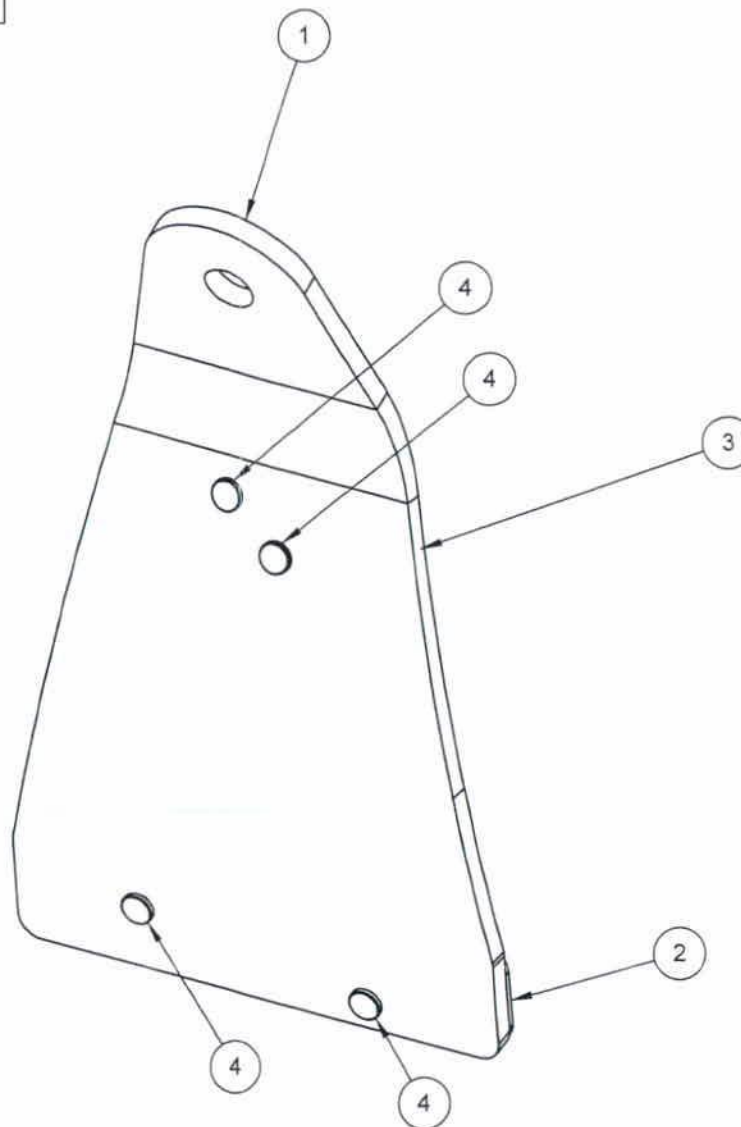
A

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3866-043" & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.13 lbs

44953

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -043
1	D3866-3	MOUNT	1
2	D3868-3	SPACER	1
3	D3868-5	SPACER	1
4	MS20426AD3-6	RIVET	4



D3866-043 MOUNT

44953
RELEASED
09/01/13

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3866-043" & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.13 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3866	REV. A
MFG. APPR.			SHEET 2 OF 6
APPROVED		TITLE MOUNT	SCALE NTS
DE APPR.			
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